

WORK ORDER 2012-29

Date opened: 01 August 2012

Project: Attachment Provisions
Type: Eurocopter AS350/355 Series

Batch Quantity: 10 Sets Left Eurocopter Pod Clamp Assemblies (78621-03/-04)

Approval: SH08-16
Drawing List: DCL786-3

Fabrication and Assembly Drawing(s)	Description
78621, Rev. 0	Clamp Ass'y

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	Y ✓
Document Control List revision level matches (or exceeds) STC:	Y ✓
Drawings revision levels match Document Control List:	Y ✓
Purchase order or Work order source is recorded for each part/ass'y:	Y ✓
Tests and inspections specifically called out on drawings are complete:	Y N/A
Release tags associated with all fabricated parts are attached:	Y ✓
All mounting hardware and supplies are included:	Y ✓

List all non-conformities raised: _____

Inspector Signature: 	Date: 07 JAN 2013
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Drawing: **78621** **Revision 0**
 Assembly: **78621-01/-02/-03/-04** **Eurocopter Pod Clamp Ass'y**


Qty Per	Part #	Description	Material	P.O./W.O.	Checked
30 Total	78621-03	LH Eurocopter Pod Clamp Assembly			
. 1	78621-07	Attachment Clamp	6061-T6 Aluminum, 2 x 2 bar	12074	
. 1	78621-09	Clamp	6061-T6 Aluminum, 1 x 3.5 bar	11047	
10 Total	78621-04	LH-Forward Top Eurocopter Pod Clamp Assembly			
. 1	78621-08	Attachment Clamp	6061-T6 Aluminum, 2 x 2 bar	12074	
. 1	78621-09	Clamp	6061-T6 Aluminum, 1 x 3.5 bar	11047	
. 1	3591-4CN375	1/4-28 Self Locking Helicoil		11026	
. 1	AN4-14A	Bolt		11052	
. 2	AN960-416	Washer			
. 1	MS21044N4	Nut		11099	
. 1	FT4F-175H	T Bolt		11099	
. 1	BH000142A4	Self Aligning Nut		10065	

Processes	Per	Mat'ls Used	Inspection	Signature
Anodizing	MIL-A-8625F, Type III	PO12085		<i>gc</i>
Final Inspection	Drawing 78621			<i>gc</i>

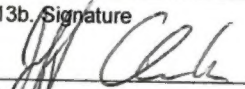
Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2012-29	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
1.	LH Clamp Assembly	78621-03	24	N/A	New	
2.	LH-FT Clamp Assembly	78621-04	8			
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 07 Jan 2013		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

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4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2012-29
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
1.	LH Clamp Assembly	78621-03	3		
2.	LH-FT Clamp Assembly	78621-04	1	N/A	New
12. Remarks					
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke – AD02		13e. Date (dd/mm/yyyy) 18 Feb 2014		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mm/yyyy)	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

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4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2012-29	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
1.	Clamp Ass'y (LH)	78621-03	3			
2.	Clamp Ass'y (LH, F-T)	78621-04	1	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke - AD02		13e. Date (dd/mm/yyy) 17 Jan 2014		14d. Name		14e. Date (dd/mm/yyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

ECL / T-PN UK 00700000

Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: L.H. AS 350 CLAMPS

Manufacturer: AERO DESIGN

Part No.: 78621-08 Serial / Batch No.: U/K

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2012-29

Remaining Tasks to be Performed: NONE

Signature: C Carpenter

Date: Aug 13/13 Lic. No. / ACA AD04

Serviceable



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Remarks

Serviceable

Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: L.H. AS 350 CLAMPS

Manufacturer: AERO DESIGN

Part No.: 78621-07 Serial / Batch No.: 4/K

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2012-29

Remaining Tasks to be Performed: NONE

Signature: E Carpentier

Date: Aug 13/13 Lic. No. / ACA AD04

Serviceable



Aero Design Ltd.

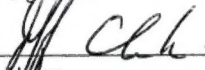
9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

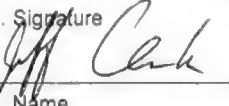
AMF 73-04

Remarks

Serviceable

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7				5. Work Order/Contract/Invoice WO2012-29	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
1.	Clamp Assembly	78621-03	3	N/A	New
2.	Clamp Assembly	78621-04	1		
12. Remarks Left Hand					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations .		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 30 Jan 2013		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

TRK

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2012-29	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
1.	LH Clamp Assembly	78621-03	24	N/A	New	
2.	LH-FT Clamp Assembly	78621-04	8			
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.			<input type="checkbox"/> Other regulation specified in block 12.			
<input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 07 Jan 2013		14d. Name		14e. Date (dd/mm/yyyy)
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

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4 Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2012-29	
6. Item	7. Description	8. Part Number	9. Qty	10. Serial/Batch No.	11 Status/Work	
1.	LH Clamp Assembly	78621-03	3	N/A	New	
2.	LH-FT Clamp Assembly	78621-04	1			
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.				<input type="checkbox"/> Other regulation specified in block 12		
<input type="checkbox"/> Non approved design data specified in block 12				Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 15 Aug 2012		14d. Name		14e. Date (dd/mm/yyyy)
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown</p>						

CAPITAL

1 Approving Civil Aviation Authority/Country

Transport Canada

AUTHORIZED RELEASE CERTIFICATE FORM ONE

3. Form Tracking No.

4. Organization Name and Address

AERO Design Ltd. - 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7

5. Work Order/Contract/Invoice

WO ~~2011-14~~ 2012-29

6. Item

1.

7. Description

LH Clamp Assembly

8. Part Number

78621-03

9. Qty.

3

10. Serial/Batch No.

N/A

11. Status/Work

New

2.

LH Fwd-Top Clamp Ass'y

78621-04

1

12. Remarks

Left Hand

13a. Certifies that the items identified above were manufactured in conformity to:

☒ Approved design data and are in condition for safe operation☐ Non approved design data specified in block 12.14a ☐ CAR 571 10 Maintenance Release☐ Other regulation specified in block 12

~~Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.~~

13b. Signature



13c. Approved Organization Number

AMF 73-04

14b. Signature

14c. Approved Organization Number

13d. Name

Jeff Clarke

13e. Date (dd/mmm/yyyy)

16 Aug 2012

14d. Name

14e. Date (dd/mmm/yyyy)

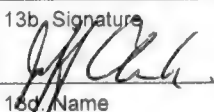
Installer Responsibilities

This certificate does not constitute authority to install.

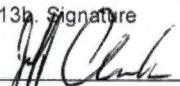
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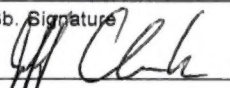
EXPEDITION

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE		3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7				5. Work Order/Contract/Invoice WO2012-29	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
1.	Clamp Assembly	78621-03	3	N/A	New
2.	Clamp Assembly	78621-04	1		
12. Remarks Left Hand					
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<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.					
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 05 Feb 2013		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
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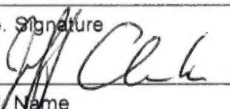
H72/Heli-Express

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2012-29	
6. Item 1. 2.	7. Description Clamp Assembly Clamp Assembly	8. Part Number 78621-03 78621-04	9. Qty. 3 1	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks Left Hand						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian <i>Canadian</i> Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 13 Feb 2013		14d. Name		14e. Date (dd/mmm/yyyy)
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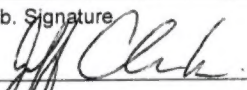
HEIOPS

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
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1.	LH Clamp Assembly	78621-03	3			
2.	LH Fwd-Top Clamp Assy	78621-04	1	N/A	New	
12. Remarks						
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 02 Apr 2013		14d. Name		14e. Date (dd/mmm/yyyy)
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CAPITALE

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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 22 May 2013		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

CAPITACE

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4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2012-29	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
1.	LH Clamp Ass'y	78621-03	3	N/A	New	
2.	LH Fwd-Top Clamp Ass'y	78621-04	1			
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 27 May 2013		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

LAKES HORE